

Stuga®

ecoline

ELECTRONICS

FLAT PANEL TOUCH SCREEN CONTROL
RJ45 ETHERNET CONNECTION
6 AXIS CNC CONTROL SYSTEM

3.5IN FLOPPY DRIVE
MODEM DIAGNOSTIC TELEPHONE LINK
INTEGRAL BARCODE READER

SPINDLES / SAW HEADS

	ROUTER SPINDLES (2 OFF)	V NOTCH BLADES (2 OFF)
SPEED (RPM)	18000	3000
POWER OUTPUT (KW)	0.75	0.75
DIAMETER (MM)	5	200

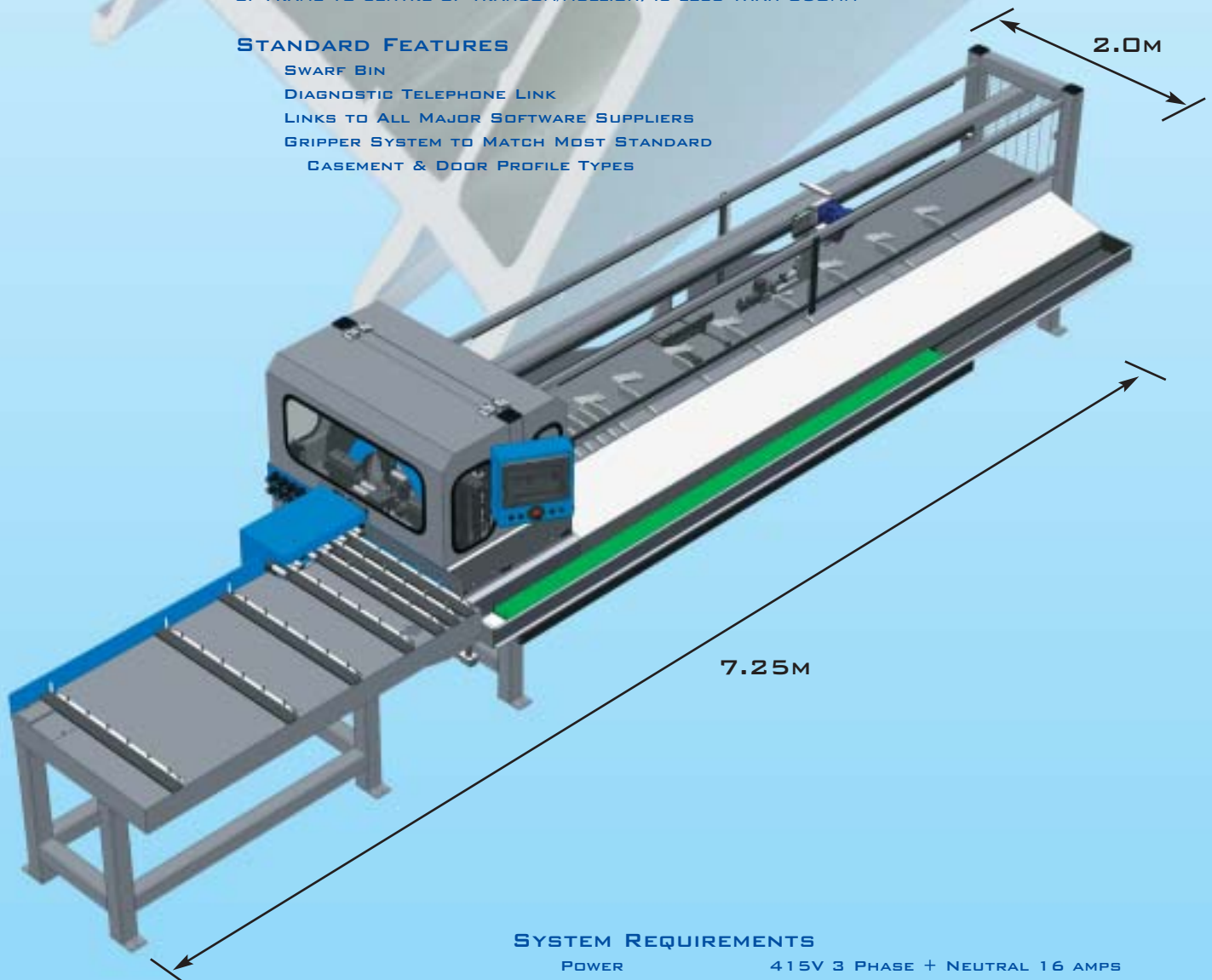
CAPACITIES

MINIMUM LENGTH	300MM
MAXIMUM LENGTH	3500MM (4000MM WITH SPECIAL PROCEDURE)
MINIMUM PROFILE HEIGHT	55MM
MAXIMUM PROFILE HEIGHT	80MM
MINIMUM PROFILE WIDTH	45MM
MAXIMUM PROFILE WIDTH	130MM
INFEEED TABLE	6 PIECES

NOTE! V OR Y NOTCHES ARE NOT POSSIBLE WHERE TRANSOM DROP (OUTSIDE OF FRAME TO CENTRE OF TRANSOM/MULLION) IS LESS THAN 350MM

STANDARD FEATURES

SWARF BIN
DIAGNOSTIC TELEPHONE LINK
LINKS TO ALL MAJOR SOFTWARE SUPPLIERS
GRIPPER SYSTEM TO MATCH MOST STANDARD
CASEMENT & DOOR PROFILE TYPES



SYSTEM REQUIREMENTS

POWER	415V 3 PHASE + NEUTRAL 16 AMPS
AIR	6 BAR 30CFM
DIAGNOSTIC LINK	DIRECT DIAL BT TELEPHONE CONNECTION
NETWORK LINK	ETHERNET RJ45 (CAT-5 STANDARD)
WEIGHT	2000KG

specification

MACHINING CAPABILITY

- DIFFERENT PREPS CAN BE APPLIED FROM ANY SIDE AT ANY ANGLE 0-360°
- ALL DRAINAGE (CONCEALED, FACE, INTERNAL, EXTERNAL)
- PRESSURE EQUALISATION
- UPSTAND REMOVAL
- ESPAG AND SHOOTBOLT LOCKS
- TRICKLE VENTS (FRAME OR SASH, THROUGH CHAMBER OR LEG)
- DOOR LOCKS (SINGLE / 3 / 4 / 5 POINT, STABLE DOORS, FRENCH DOORS)
- LETTER PLATES
- DOOR HINGE SPOT PREPS
- V NOTCHING
- Y NOTCHING (HALF V NOTCH BEFORE REVERSE BUTT PREP)



A 'HIGHFLOW' VERSION OF THE ECOLINE PREPPING CENTRE WITH DEDICATED TOOLING HEADS FOR HIGHER OUTPUT WHERE FLEXIBILITY IS NOT REQUIRED. ONLY MACHINE HEADS ILLUSTRATED.



THE FULLY FLEXIBLE GRIPPER SYSTEM BASED ON AN ADVANCED DESIGN TAKEN FROM THE HIGHLY SUCCESSFULL FLOWLINE SAWING AND PREPPING CENTRE.